

7990



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11373,	2740,
2.	Visual Inspection	ok - 3-0 mm (Send)	Done by 8/24
3.	Pellet Die No.	10968	07-ak
4.	Hardened by	herk Punney	Relief - ok
5.	Received by after hardening (Name)	Jaijw	(2-2) 316 mm
6.	Hardness achieved on 1 st side	50.8-51.5 HRC	Relief 3.5 13 mm
7.	Hardness achieved on 2 nd side	50.5-50.6 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	500 mm	Drill - 17 mm
11.	Inside Diameter	420 mm	Tapping Ho of
12.	Width of die	158 mm	Holes - 8

Inspected By (Sign) & Date: Jaijw 8/3/24

1.	Finish Fitting size 1 st side	489 +0.02 +0.03 mm	
2.	Finish Fitting size 2 nd side	489 +0.03 +0.03 mm	
3.	Finish size made by		

Inspected By (Sign) & Date: Jaijw 8/3/24

1.	Supplied to (Customer Name)	Amit Vegetable, U.P	
2.	Dispatch Date		

Reported By (Sign) & Date: Jaijw 8/3/24

Reviewed by (Engineer-CNC): Satish 8/3/23

Manager-CNC