



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

7986

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		1.381	35140
3.	Pellet Die No.		ok - 3.5 mm (SEW)	Doc No - 23 A/B
4.	Hardened by		10991	UT-ak
5.	Received by after hardening (Name)		hark farsu	Reluf - ok
6.	Hardness achieved on 1 <sup>st</sup> side		Janju	(2-2) > 9 mm
7.	Hardness achieved on 2 <sup>nd</sup> side		50.3 - 50.2 HR	Reluf 4.0 > 5 mm
8.	Ovality after hardening 1 <sup>st</sup> side		50.2 - 50.1 HR	Counter - ok
9.	Ovality after hardening 2 <sup>nd</sup> side		(0.4) mm	PCD - 455 mm
10.	Outside Diameter		(0.3) mm	Tapping $\phi$ 314"
11.	Inside Diameter		500 mm	Deep - 18.8 mm
12.	Width of die		420 mm	Tapping Hole of
			173 mm	Hole - 8

Inspected By (Sign) & Date

Janju 8/3/24

1. Finish Fitting size 1<sup>st</sup> side

488.7  $\pm$  .08  $\pm$  .08 mm

2. Finish Fitting size 2<sup>nd</sup> side

488.7  $\pm$  .08  $\pm$  .08 mm

3. Finish size made by

Inspected By (Sign) & Date

Janju 8/3/24

1. Supplied to (Customer Name)

Salpaignon foods, w.B

2. Dispatch Date

Reported By (Sign) & Date

Janju 8/3/24

Setu 8/3/24