



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10824	7/5/75
2.	Visual Inspection	OK - 8.0 mm (S. Jumbo)	Per CO E-Drugs No - 69/AB
3.	Pellet Die No.	11775	UT-OK
4.	Hardened by	hark panna	Relief - OK
5.	Received by after hardening (Name)	Janji	3.3 - 8
6.	Hardness achieved on 1 st side	50.0 - 50.3 HR	Relief 9.0 3 MIL
7.	Hardness achieved on 2 nd side	51.6 - 51.8 HR	Re - counter - OK
8.	Ovality after hardening 1 st side	(2.9) mm [Die Recounter due]	PCD - 975 mm
9.	Ovality after hardening 2 nd side	(1.5) mm to ovality	Tapping 124
10.	Outside Diameter	1061 mm	Deep - 38.4 mm
11.	Inside Diameter	911 mm	Tapping Head
12.	Width of die	388 mm	Tools - 16
Inspected By (Sign) & Date		Janji 12/3/24	
1.	Finish Fitting size 1 st side	1038 + .12 P. 12 mm Tapper 4°	Final size size
2.	Finish Fitting size 2 nd side	1038 + .12 P. 12 mm Tapper 4°	Check by
3.	Finish size made by		Sandeep Singh
Inspected By (Sign) & Date		Janji 12/3/24	Sign [Signature]
1.	Supplied to (Customer Name)	Surat Tapi, Gujarat	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 12/3/24	

Janji 12/3/24

Reviewed by (Engineer-CNC)

Manager-CNC