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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11351	36/46/55
2.	Visual Inspection	ok - 4.0 mm (SSCW)	Phis Ding 1/3/24 AB
3.	Pellet Die No.	11358	UT-OK
4.	Hardened by	herk Finney	Relief - ok
5.	Received by after hardening (Name)	Jayjew	Ø4.5 ± 19 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.5-50.4 HRC	Ø5.0 ± 9 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.5-50.3 HRC	Caution - ok
8.	Ovality after hardening 1 <sup>st</sup> side	(0.1) mm	PCD - 565 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.2) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep = 18.7 mm
11.	Inside Diameter	520 mm	Tapping Ho of
12.	Width of die	299 mm	Holes - 12
Inspected By (Sign) & Date		Jayjew 1/3/24	
1.	Finish Fitting size 1 <sup>st</sup> side	60 ± 0.05 ± 0.05 mm	
2.	Finish Fitting size 2 <sup>nd</sup> side	610 ± 0.05 ± 0.05 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jayjew 1/3/24	
1.	Supplied to (Customer Name)	Godrej Agrovet, Brijasat	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jayjew 1/3/24	

Sets 1/3/24

Reviewed by (Engineer-CNC)

Manager-CNC