



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7959

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11314	46/50
2.	Visual Inspection		OK - 4.0 mm (SSFC)	Strong No. hark Stok
3.	Pellet Die No.		11625	UT-OK
4.	Hardened by		hark penner	Relief - OK
5.	Received by after hardening (Name)		Jay Jew	(3-3) > 10 mm
6.	Hardness achieved on 1 st side		50.0-50.0 HRC	Relief 4.5 3 4 mm
7.	Hardness achieved on 2 nd side		50.2-50.0 HRC	Counter - OK
8.	Ovality after hardening 1 st side		(0.1) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side		(0.2) mm	Tapping M20
10.	Outside Diameter		620 mm	Deep - 18.7 mm
11.	Inside Diameter		520 mm	Tapping Holes
12.	Width of die		222 mm	Holes - 12

Inspected By (Sign) & Date

Jay Jew 29/2/14

1.	Finish Fitting size 1 st side	610 ± .04 ± .05 mm
2.	Finish Fitting size 2 nd side	610 ± .05 ± .05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Jay Jew 29/2/14

1.	Supplied to (Customer Name)	Sony Roubay, U.P
2.	Dispatch Date	

Reported By (Sign) & Date

Jay Jew 29/2/14

Sony 29/2/14

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK