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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11302	48150
2.	Visual Inspection		OK - 6.0 mm (Series)	Phco Dong No-370A/B
3.	Pellet Die No.		11706	UT-OK
4.	Hardened by		Lark Penney	Reluf-OK
5.	Received by after hardening (Name)		Janjew	(2-2) > 11 mm
6.	Hardness achieved on 1 <sup>st</sup> side		51.0 - 50.9 HRC	Reluf of 6.5 > 5 mm
7.	Hardness achieved on 2 <sup>nd</sup> side		51.1 - 50.5 HRC	Counter-OK
8.	Ovality after hardening 1 <sup>st</sup> side		(0.3) mm	PCD - 484 mm
9.	Ovality after hardening 2 <sup>nd</sup> side		(0.1) mm	Tapping of 3/4"
10.	Outside Diameter		520 mm	Deep - 17 mm
11.	Inside Diameter		420 mm	Tapping Ho of
12.	Width of die		159.5 mm	Holes - 8

Inspected By (Sign) & Date

Janjew 29/2/24

1.	Finish Fitting size 1 <sup>st</sup> side	489 ± .07 ± .12 mm
2.	Finish Fitting size 2 <sup>nd</sup> side	489 ± .10 ± .12 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janjew 29/2/24

1.	Supplied to (Customer Name)	Kaveri Bio, Tamil Nadu
2.	Dispatch Date	

Reported By (Sign) & Date

Janjew 29/2/24

Signature  
29/2/24

Viewed by (Engineer-CNC)

Manager-CNC

1002 - CW/PWK