

7942



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11326,	36/50,
2.	Visual Inspection	ok-3.0 mm (Jew),	Reco Ding 450 AH
3.	Pellet Die No.	11524,	U7-ok
4.	Hardened by	herk finney	Reluf - ok
5.	Received by after hardening (Name)	Jan Jew	(3-3) 3 20mm
6.	Hardness achieved on 1 st side	48.1 - 48.2 HR [Ⓢ]	Reluf 35, 14mm
7.	Hardness achieved on 2 nd side	49.7 - 48.2 HR [Ⓢ]	Counter - ok
8.	Ovality after hardening 1 st side	(0.3) mm	Pop - 685 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20,
10.	Outside Diameter	730 mm	Deep - 18.8 mm
11.	Inside Diameter	630 mm	Tapping Holec
12.	Width of die	290 mm	Holes - 16
Inspected By (Sign) & Date		Jan Jew 29/7/13	
1.	Finish Fitting size 1 st side	740.5 ± 0.05 7.05 mm Tapper 10°	Undercut - 5mm
2.	Finish Fitting size 2 nd side	740.5 ± 0.05 7.05 mm Tapper 10°	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jan Jew 29/7/13	
1.	Supplied to (Customer Name)	Reliable Mate, W.B	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jan Jew 29/7/13	

Satish 29/7/13

Reviewed by (Engineer-CNC)

Manager-CNC