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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10.8907011334	35150
2.	Visual Inspection	OK - 6.0 mm (SSAW)	Doggs - hkt 824
3.	Pellet Die No.	11090	UT-OK
4.	Hardened by	hark finney	Relief - OK
5.	Received by after hardening (Name)	Jay Jew	(0.3) 3 20mm
6.	Hardness achieved on 1 st side	50.8 - 51.1 HRC	Relief 6.5 3 15mm
7.	Hardness achieved on 2 nd side	50.3 - 50.6 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	620 mm	Depth - 18.7 mm
11.	Inside Diameter	520 mm	Tapping 10.00
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Jay Jew 27/2/24	
1.	Finish Fitting size 1 st side	610 + .05 - .05 mm	
2.	Finish Fitting size 2 nd side	610 + .04 - .05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jay Jew 27/2/24	
1.	Supplied to (Customer Name)	Khanna feeds, Bhor, KSE, Korala	
2.	Dispatch Date		
Reported By (Sign) & Date		Jay Jew 27/2/24	

Saty 27/2/24

Reviewed by (Engineer-CNC)

Manager-CNC

Scanned with CamScanner