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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11292	38155
2.	Visual Inspection	OK - 4.0 mm (M-Symbol)	Depth ^{Per spec} 407A
3.	Pellet Die No.	11635	WT-OK
4.	Hardened by	hork finney	Relief - OK
5.	Received by after hardening (Name)	Janjau	(3-3) > 21 mm
6.	Hardness achieved on 1 st side	50.0 - 50.1 HR	Relief part 3 12 mm
7.	Hardness achieved on 2 nd side	50.2 - 50.3 HR	Country - OK
8.	Ovality after hardening 1 st side	(0.9) mm (A)	FeD - 690 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	710 mm	Deep - 18.8 mm
11.	Inside Diameter	600 mm	Tapping No. of
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janjau 23/2/24	
1.	Finish Fitting size 1 st side	690 + .12 - .12 mm Tapp 12°	Final size check
2.	Finish Fitting size 2 nd side	690 + .12 + .12 mm Tapp 12°	by - Sandeep Singh
3.	Finish size made by		Keth - ap
Inspected By (Sign) & Date		Janjau 23/2/24	
1.	Supplied to (Customer Name)	Heritage Motored, AP	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjau 23/2/24	

Satyam 23/2/24

Reviewed by (Engineer-CNC)

Manager-CNC