



7992

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11282/	42150
2.	Visual Inspection	ok - 4.0mm CSSEW	Rev co 3380 AP
3.	Pellet Die No.	11624	OT-ok
4.	Hardened by	herk punner	Relief - ok
5.	Received by after hardening (Name)	Janji	(3.3) 12mm
6.	Hardness achieved on 1 st side	51.3 - 51.8 HRc	Relief 4.5 8mm
7.	Hardness achieved on 2 nd side	50.4 - 50.8 HRc	Counter - ok
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.8mm
11.	Inside Diameter	520 mm	Tapping Hoaf
12.	Width of die	222 mm	Hobs - 12

Inspected By (Sign) & Date

Janji 23/2/24

1. Finish Fitting size 1st side

618.5 ± 0.02 ± 0.03 mm Tappa 12°

2. Finish Fitting size 2nd side

618.5 ± 0.04 ± 0.05 mm Tappa 12°

3. Finish size made by

Inspected By (Sign) & Date

Janji 23/2/24

1. Supplied to (Customer Name)

Sri Balaji Hitchenies, A.P

2. Dispatch Date

Reported By (Sign) & Date

Janji 23/2/24

1002 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC