



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11173	36/50
2.	Visual Inspection	ok - 3.0 mm (SSFC)	Dringler hat steel
3.	Pellet Die No.	11603	07-ok
4.	Hardened by	hark Penner	Relief ok
5.	Received by after hardening (Name)	Jay Jew	(3-3) 3 20mm
6.	Hardness achieved on 1 st side	49.5 - 49.8 HR ^(B)	3 14mm
7.	Hardness achieved on 2 nd side	49.5 - 49.8 HR ^(B)	Counter - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping H20
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping Hoeff
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Jay Jew 20/2/24	
1.	Finish Fitting size 1 st side	610 + .05 + .05 mm	
2.	Finish Fitting size 2 nd side	610 + .05 + .05 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jay Jew 20/2/24	
1.	Supplied to (Customer Name)	Valley Agro, Nepal	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jay Jew 20/2/24	

Satya 20/2/24

Reviewed by (Engineer-CNC)

Manager-CNC