



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7904

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11273	45150
2.	Visual Inspection	OK - 4.0 mm (SSCW)	Revised Dong MC 452A11
3.	Pellet Die No.	11058	07-OK
4.	Hardened by	hark finney	Relief - OK
5.	Received by after hardening (Name)	Janjari	(D-2) ≥ 13 mm
6.	Hardness achieved on 1 st side	49.4 - 48.2 HRC	Relief 4.5, ≥ 5 mm
7.	Hardness achieved on 2 nd side	49.2 - 49.4 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.9) mm	PCD - 455 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Chipping φ 3/4" H20
10.	Outside Diameter	520 mm	Dep. 19 mm
11.	Inside Diameter	420 mm	Tapping Holes
12.	Width of die	173 mm	Holes - 8
Inspected By (Sign) & Date		Janjari 20/2/24	
1.	Finish Fitting size 1 st side	488.7 ± .10 ± .12 mm	
2.	Finish Fitting size 2 nd side	488.7 ± .10 ± .11 mm	
3.	Finish size made by	←	
Inspected By (Sign) & Date		Janjari 20/2/24	
1.	Supplied to (Customer Name)	Lokesh Oil, Rajgadhian	
2.	Dispatch Date	←	
Reported By (Sign) & Date		Janjari 20/2/24	

1002 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC