

7905



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11277	35140
2.	Visual Inspection	ok - 3.0 mm (SEW)	R-act Dmg No. 9567 AD
3.	Pellet Die No.	10989	07-OK
4.	Hardened by	Lark Penner	Relief ok
5.	Received by after hardening (Name)	Janjew	(2-2) ≥ 11 mm
6.	Hardness achieved on 1 st side	50.3 - 50.2 HRC	Relief 3.5 5 mm
7.	Hardness achieved on 2 nd side	50.2 - 50.3 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 455 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 16.8 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	182 mm	Hols - 8

Inspected By (Sign) & Date

Janjew 20/2/24

1.	Finish Fitting size 1 st side	489 ± 0.05 ± 0.08 mm
2.	Finish Fitting size 2 nd side	489 ± 0.05 ± 0.06 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janjew 20/2/24

1.	Supplied to (Customer Name)	Sugham forums, Tamil Nadu
2.	Dispatch Date	

Reported By (Sign) & Date

Janjew 20/2/24

Satish 20/2/24

Reviewed by (Engineer-CNC)

Manager-CNC