



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	In to 11329	3540
2.	Visual Inspection	OK - 5.0 mm (Series)	Dring No - hok-879
3.	Pellet Die No.	10079	UT-OK
4.	Hardened by	Work Person	Relief - OK
5.	Received by after hardening (Name)	Janjew	(2-2) > 4 mm
6.	Hardness achieved on 1 st side	49.1-49.2 HR _C	Relief 5-5 > 5 mm
7.	Hardness achieved on 2 nd side	50.4-50.2 HR _C	Count in - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PeD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep 16.8 mm
11.	Inside Diameter	420 mm	Tapping Head
12.	Width of die	158 mm	Hols - 8

Inspected By (Sign) & Date

Janjew 20/2/24

1.	Finish Fitting size 1 st side	489 ± 0.03 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.04 ± 0.05 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Janjew 20/2/24

1.	Supplied to (Customer Name)	In to BDMR Agro, Haryana	
2.	Dispatch Date		

Reported By (Sign) & Date

Janjew 20/2/24

Signature
20/2/24

Reviewed by (Engineer-CNC)

Manager-CNC