



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7911

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11037	53155
2.	Visual Inspection	ok - 3.8 mm (Serious)	Photo Dwg No 512 AD
3.	Pellet Die No.	11885	07-OK
4.	Hardened by	hark fencer	Reluf - ok
5.	Received by after hardening (Name)	Janjan	(2-2) = 9 mm
6.	Hardness achieved on 1 st side	48.6 - 48.4 HRC	Relufa 4.3 2 mm
7.	Hardness achieved on 2 nd side	50.2 - 49.4 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 484 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping $\phi 3/4$
10.	Outside Diameter	530 mm	Deep - 17.4 mm
11.	Inside Diameter	420 mm	Tapping Mandrel
12.	Width of die	158 mm	Hols - 8

Inspected By (Sign) & Date

Janjan 20/2/14

1. Finish Fitting size 1st side

489 ϕ .10 ϕ .11 mm

2. Finish Fitting size 2nd side

489 ϕ .10 ϕ .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Janjan 20/2/14

1. Supplied to (Customer Name)

Atkal feeds, Adishq

2. Dispatch Date

Reported By (Sign) & Date

Janjan 20/2/14

Saty 20/2/14

Reviewed by (Engineer-CNC)

Manager-CNC