



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7893

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11246	28145
2.	Visual Inspection	OK - 2.8 mm (M. Jumbo)	Peru Drawing No - 519A
3.	Pellet Die No.	11213	WT-OK
4.	Hardened by	herk punner	Relief - OK
5.	Received by after hardening (Name)	Janjau	(3-3) 20 mm
6.	Hardness achieved on 1 st side	49.0 - 49.2 HR	17 mm
7.	Hardness achieved on 2 nd side	49.8 - 50.0 HR	Counters - OK
8.	Ovality after hardening 1 st side	(0.7) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	690 mm	Deep - 19 mm
11.	Inside Diameter	600 mm	Tapping Hoop
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Janjau 19/12/14

1.	Finish Fitting size 1 st side	690 + .05 - .05 mm
2.	Finish Fitting size 2 nd side	690 + .05 - .05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janjau 19/12/14

1.	Supplied to (Customer Name)	Reliable Hatch, w.B
2.	Dispatch Date	

Reported By (Sign) & Date

Janjau 19/12/14

Janjau 19/12/14

Reviewed by (Engineer-CNC)

Manager-CNC