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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11230	40/50
2.	Visual Inspection	OK - 3.0 mm (SSC)	longer - hatched
3.	Pellet Die No.	11612	WT-OK
4.	Hardened by	herk Pomer	Relief - OK
5.	Received by after hardening (Name)	Jayjau	(3.3) > 15 mm
6.	Hardness achieved on 1 st side	58.4 - 58.6 HR	Relief φ 3.5 - 10 mm
7.	Hardness achieved on 2 nd side	58.2 - 58.7 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 19 mm
11.	Inside Diameter	520 mm	Tapping Head
12.	Width of die	999 mm	Hole - 12
Inspected By (Sign) & Date		Jayjau 17/2/24	
1.	Finish Fitting size 1 st side	610 ± .02 ± .04 mm	
2.	Finish Fitting size 2 nd side	610 ± .02 ± .05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjau 17/2/24	
1.	Supplied to (Customer Name)	R.J. Feed, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjau 17/2/24	

Satya 17/2/24

Reviewed by (Engineer-CNC)

Manager-CNC

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