



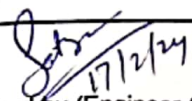
Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	1100340/1323	30/42/50
2.	Visual Inspection	ok - 4-0 mm (SSCW)	Dong Ho - herkstel
3.	Pellet Die No.	11086	UT-ak
4.	Hardened by	herk Finney	Reluf - ak
5.	Received by after hardening (Name)	Jayju	d45 ²⁰ 30 mm
6.	Hardness achieved on 1 st side	49.8 - 49.1 HR	d50 ³ 0.8 mm
7.	Hardness achieved on 2 nd side	50.2 - 49.4 HR	Accurtes - ak
8.	Ovalty after hardening 1 st side	(0.4) mm	PCD - 535 mm
9.	Ovalty after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Jayju 17/2/24	
1.	Finish Fitting size 1 st side	610 ± 0.03 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.04 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayju 17/2/24	
1.	Supplied to (Customer Name)	Grodrej Agrawal, U.P	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 17/2/24	

Reviewed by (Engineer-CNC)

 17/2/24

Manager-CNC