

7888



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03
 Rev. No. 01
 Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11300	27/35/55
2.	Visual Inspection	OK - 5.0 mm (M. Jumbo)	Ph 10 407 AB
3.	Pellet Die No.	11574	07-OK
4.	Hardened by	hark renny	Relief - OK
5.	Received by after hardening (Name)	Janjan	φ 5.5 ± 28 μm
6.	Hardness achieved on 1 st side	49.4 - 49.7 HRC	φ 6.0 ± 20 μm
7.	Hardness achieved on 2 nd side	49.5 - 49.6 HRC	Coaster - OK
8.	Ovality after hardening 1 st side	(0.7) mm	PCD. 640 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	710 mm	Deep - 18.8 mm
11.	Inside Diameter	600 mm	Tapping M10
12.	Width of die	222 mm	Hobs - 12

Inspected By (Sign) & Date

Janjan 17/2/24

1.	Finish Fitting size 1 st side	690 ± .12 ± .12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 ± .12 ± .12 mm Tapper 12°	by - Sandeep Singh
3.	Finish size made by		hethr ap

Inspected By (Sign) & Date

Janjan 17/2/24

Sign [Signature]

1.	Supplied to (Customer Name)	Godrej Agrovet, U.P
2.	Dispatch Date	

Reported By (Sign) & Date

Janjan 17/2/24

17/2/24

Reviewed by (Engineer-CNC)

Manager-CNC