



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

7862

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	Inv to 11286	40/50
2.	Visual Inspection	OK - 3.5 mm (SS7D)	Dring No - workSte
3.	Pellet Die No.	10523	UT-OK
4.	Hardened by	hark fenner	Relief - OK
5.	Received by after hardening (Name)	Jayjeer	(B-3) 317 mm
6.	Hardness achieved on 1 st side	49.4 - 49.9 HRC	Relief 4.5 - 5 10mm
7.	Hardness achieved on 2 nd side	50.2 - 50.0 HRC	Count - OK
8.	Ovality after hardening 1 st side	(0.8) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	← Tapping No 20
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	← Tapping No 10
12.	Width of die	186 mm	Holes - 12

Inspected By (Sign) & Date

Jayjeer 14/2/24

1. Finish Fitting size 1st side

610 ±0.05 ±0.05 mm

2. Finish Fitting size 2nd side

610 ±0.05 ±0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjeer 14/2/24

1. Supplied to (Customer Name)

Inv to Srinivasa AP

2. Dispatch Date

Reported By (Sign) & Date

Jayjeer 14/2/24

Satyam 14/2/24

Reviewed by (Engineer-CNC)

Manager-CNC