

Cust. PREP Addr. JASW. Phone GSTIN: Work-



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11206	36/50
2.	Visual Inspection	ok - 3.0 mm (Jumbo)	Phos Dingob 670 A/B
3.	Pellet Die No.	11676	07-ek
4.	Hardened by	work fennex	Relief ok
5.	Received by after hardening (Name)	Janju	(3-3) 2 20 mm 2 14 mm
6.	Hardness achieved on 1 st side	50.1 - 50.0 HRC	
7.	Hardness achieved on 2 nd side	50.0 - 50.2 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.2) mm	RCD = 724 mm 22
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping Hole
10.	Outside Diameter	760 mm	Deep - 27.8 mm
11.	Inside Diameter	660 mm	Tapping Hole
12.	Width of die	290 mm	Holes - 12
Inspected By (Sign) & Date		Janju 10/2/24	
1.	Finish Fitting size 1 st side	800 + .12 - .12 mm Tappin 10°	Under cut = 20
2.	Finish Fitting size 2 nd side	800 + .10 + .12 mm Tappin 10°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janju 10/2/24	
1.	Supplied to (Customer Name)	BSK Agrofeed, WB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janju 10/2/24	

Sois
10/2/24

Reviewed by (Engineer-CNC)

Manager-CNC