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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10976,	30/60
2.	Visual Inspection	OK - 6.0 mm (M. Jumbo),	Depth - 654 AB
3.	Pellet Die No.	10910,	07-OK
4.	Hardened by	hark fernes	Relief - OK
5.	Received by after hardening (Name)	Janjan	07-0 → 30 mm
6.	Hardness achieved on 1 st side	50.4 - 50.2 HRc	07-0 → 30 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.3 HRc	Counter - OK
8.	Ovality after hardening 1 st side	(0.9) mm [⊙]	P.C.D. - 645 mm
9.	Ovality after hardening 2 nd side	(0.8) mm [⊙]	Tapping M20
10.	Outside Diameter	720 mm	Deep - 18.8 mm
11.	Inside Diameter	600 mm	Tapping No. of
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Janjan 8/2/14

1.	Finish Fitting size 1 st side	690 ± .10 ± .10 mm
2.	Finish Fitting size 2 nd side	690 ± .10 ± .10 mm
3.	Finish size made by	_____

Inspected By (Sign) & Date

Janjan 8/2/14

1.	Supplied to (Customer Name)	Shree Shyam, Rajasthan
2.	Dispatch Date	_____

Reported By (Sign) & Date

Janjan 8/2/14

Janjan 8/2/14

Reviewed by (Engineer-CNC)

Manager-CNC