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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	INU to 11184	30150
2.	Visual Inspection	OK - 3.0 mm (SSCW)	Done No. hark 57d
3.	Pellet Die No.	11473	UT-OK
4.	Hardened by	hark Punny	Relief-OK
5.	Received by after hardening (Name)	Jayfer	223 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.1 - 49.8 HRc	14 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	49.6 - 49.7 HRc	Counter OK
8.	Ovality after hardening 1 <sup>st</sup> side	(0.4) mm	PCD - 565 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.4) mm	Tapping 1120
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping 1100
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Jayfer 27/1/24	
1.	Finish Fitting size 1 <sup>st</sup> side	610 ± 0.04 ± 0.04 mm	
2.	Finish Fitting size 2 <sup>nd</sup> side	610 ± 0.04 ± 0.05 mm	
3.	Finish size made by	—————	
Inspected By (Sign) & Date		Jayfer 27/1/24	
1.	Supplied to (Customer Name)	INU to A.B. Pellets, Nepal	
2.	Dispatch Date	—————	
Reported By (Sign) & Date		Jayfer 27/1/24	

*Jayfer*  
27/1/24

Reviewed by (Engineer-CNC)

Manager-CNC