



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7821

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11148	35140
2.	Visual Inspection	ok - 4.0 mm (center)		Deep Hb - work Std
3.	Pellet Die No.	10959		UT-OK
4.	Hardened by	work Penner		Relief - ok
5.	Received by after hardening (Name)	Jayjew		(2-2) > 9 mm
6.	Hardness achieved on 1 st side	50.2 - 50.4 HRC	Relief @	4.5 - 5 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.7 HRC		Counter - ok
8.	Ovality after hardening 1 st side	(0.1) mm		PCD. 484 mm
9.	Ovality after hardening 2 nd side	(0.4) mm		Tapping 120
10.	Outside Diameter	500 mm		Deep - 7.3 mm
11.	Inside Diameter	420 mm		Tapping Hoef
12.	Width of die	158 mm		Hobs - 8

Inspected By (Sign) & Date

Jayjew 31/7/13

1. Finish Fitting size 1st side

489 +0.03 +0.05 mm

2. Finish Fitting size 2nd side

489 +0.04 +0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjew 31/7/13

1. Supplied to (Customer Name)

Ajmani biotech, PB

2. Dispatch Date

Reported By (Sign) & Date

Jayjew 31/7/13

[Signature]
31/7/13

Reviewed by (Engineer-CNC)

Manager-CNC