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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11123	45/45
2.	Visual Inspection	ok - 6.0 mm (34mic)	Rev Dongle - 864 AB
3.	Pellet Die No.	11426	OT-OK
4.	Hardened by	work person	Rehev - ok
5.	Received by after hardening (Name)	Janjau	(2-2) > 6 mm
6.	Hardness achieved on 1 st side	48.5 - 48.9 HR [ⓐ]	Rehev 65 3 Till
7.	Hardness achieved on 2 nd side	49.1 - 49.3 HR [ⓐ]	Grants - ok
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 350 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping of 3/4"
10.	Outside Diameter	400 mm	Deep - 18.7 mm
11.	Inside Diameter	310 mm	Tapping Half
12.	Width of die	135 mm	Hols - 8

Inspected By (Sign) & Date

Janjau 1/2/24

1.	Finish Fitting size 1 st side	381.7 ± 0.07 ± 0.09 mm
2.	Finish Fitting size 2 nd side	381.1 ± 0.07 ± 0.07 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janjau 1/2/24

1.	Supplied to (Customer Name)	Aakriti Nepal
2.	Dispatch Date	

Reported By (Sign) & Date

Janjau 1/2/24

Sohr
1/2/24

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CW/PNK