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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11064	50155
2.	Visual Inspection	OK - 6.0 mm (Series)	Rev Digit - 18381 AF
3.	Pellet Die No.	11413	07-OK
4.	Hardened by	Mark Panna	Reluf - OK
5.	Received by after hardening (Name)	Janjew	(0-2), 2 11 mm
6.	Hardness achieved on 1 st side	49.8 - 50.1 HRC	Reluf 6.5, 3 5 mm
7.	Hardness achieved on 2 nd side	49.6 - 49.8 HRC	Caution - OK
8.	Ovality after hardening 1 st side	(0.2) mm	P.O.D - 454 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	530 mm	Deep - 17 mm
11.	Inside Diameter	420 mm	Tapping H ₀ of
12.	Width of die	158 mm	Hols - 8

Inspected By (Sign) & Date

Janjew 11/2/24

1.	Finish Fitting size 1 st side	489 ± 0.03 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.03 ± 0.04 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Janjew 11/2/24

1.	Supplied to (Customer Name)	Ramesh Rishu Aghor, U.P	
2.	Dispatch Date		

Reported By (Sign) & Date

Janjew 11/2/24

Janjew 11/2/24

Reviewed by (Engineer-CNC)

Manager-CNC