



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03
 Rev. No. 01
 Rev. Date 31-07-2013

6713

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		9860	44/50
3.	Pellet Die No.	OK - 4.0 mm	(SST)	Eng Mr. Hakeem
4.	Hardened by		9058	07-OK
5.	Received by after hardening (Name)		Work Permer	Relief - OK
6.	Hardness achieved on 1 st side		Jayjin	(3-3) @ 14 mm
7.	Hardness achieved on 2 nd side		49.4 - 48.7 HR _C ⊕	Relief @ 4.5 " 6 mm
8.	Ovality after hardening 1 st side		47.2 - 48.1 HR _C ⊕	Counter - OK
9.	Ovality after hardening 2 nd side		(0.7) mm	R.D - 585 mm
10.	Outside Diameter		(0.3) mm	Grinding M20
11.	Inside Diameter		620 mm	Deep - 18.8 mm
12.	Width of die		520 mm	Grinding No. of
			780 mm	Hole - 12

Inspected By (Sign) & Date

Jayjin 12/7/23

1. Finish Fitting size 1st side
2. Finish Fitting size 2nd side
3. Finish size made by

610 ± 0.04 ± 0.03 mm
 610 ± 0.05 ± 0.05 mm

Inspected By (Sign) & Date

Jayjin 12/7/23

1. Supplied to (Customer Name)
2. Dispatch Date

Basa mafi Taluka, Maharashtra

Reported By (Sign) & Date

Jayjin 12/7/23

Reviewed by (Engineer-CNC)

Manager-CNC