

6707



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		9835	53) to
2.	Visual Inspection	OK - 3.8 mm	(Sumbd)	then go Dwg No 111A10
3.	Pellet Die No.	10375		07-OK
4.	Hardened by	work	perman	Relief - OK
5.	Received by after hardening (Name)	Janjur		(3-3) + 14 mm
6.	Hardness achieved on 1 st side	48.8 - 49.1	HR @	Relief @ 4.3 3 7 mm
7.	Hardness achieved on 2 nd side	48.3 - 48.1	HR @	Counter - OK
8.	Ovality after hardening 1 st side	(0.8) mm		PCD - 725 mm
9.	Ovality after hardening 2 nd side	(0.6) mm		Tapping M20
10.	Outside Diameter	780 mm		Depth - 29.7 mm
11.	Inside Diameter	660 mm		Tapping No of
12.	Width of die	324 mm		Holes - 12
Inspected By (Sign) & Date		Janjur 11/7/23		
1.	Finish Fitting size 1 st side	790 + .08 + .10 mm		Undercut = 5.4 mm
2.	Finish Fitting size 2 nd side	790 + .10 + .09 mm		Slot Both side
3.	Finish size made by	32.2 x 8 mm		
Inspected By (Sign) & Date		Janjur 11/7/23		
1.	Supplied to (Customer Name)	Sashalimar Pellet Anal, w.B		
2.	Dispatch Date			
Reported By (Sign) & Date		Janjur 11/7/23		

12/7/23

Reviewed by (Engineer-CNC)

Manager-CNC