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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11107	27/47
2.	Visual Inspection	ok - 3.0 mm (SSCW)	new Dwg no 1543/A/B
3.	Pellet Die No.	11461	UT-OK
4.	Hardened by	work Person	Rehuf - ok
5.	Received by after hardening (Name)	Jaujan	(2-3) = 23 mm
6.	Hardness achieved on 1 st side	50.1-50.2 HRC	Rehuf 3.5 = 20 mm
7.	Hardness achieved on 2 nd side	50.6-50.1 HRC	counter - OK
8.	Ovality after hardening 1 st side	(0.8) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	tapping M20
10.	Outside Diameter	614 mm	Deep - 19 mm
11.	Inside Diameter	520 mm	tapping M16
12.	Width of die	222 mm	Hobs - 12

Inspected By (Sign) & Date Jaujan 28/11/24

1.	Finish Fitting size 1 st side	610 + .04 + .05 mm	
2.	Finish Fitting size 2 nd side	610 + .05 + .05 mm	
3.	Finish size made by		

Inspected By (Sign) & Date Jaujan 28/11/24

1.	Supplied to (Customer Name)	eva 920 HIC, U.P.	
2.	Dispatch Date		

Reported By (Sign) & Date Jaujan 29/11/24

Jaujan 29/11/24

Reviewed by (Engineer-CNC)

Manager-CNC