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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11027,	53/58
2.	Visual Inspection		ok-3.8 mm (M. Jumbo)	Reco Dry 16-812 AD
3.	Pellet Die No.		11566,	07-ak
4.	Hardened by		work furnace	Relief-ak
5.	Received by after hardening (Name)		Jayju	(3-3) 2 12 mm
6.	Hardness achieved on 1 st side		49.6-49.4 HR [Ⓡ]	Relief 4.3, 3 5 mm
7.	Hardness achieved on 2 nd side		48.7-49.2 HR [Ⓡ]	Counter-ak
8.	Ovality after hardening 1 st side		(0.7) mm	PCD-645 mm
9.	Ovality after hardening 2 nd side		(0.8) mm [Ⓡ]	Tapping M20
10.	Outside Diameter		716 mm	Required: Deep-20.8
11.	Inside Diameter		600 mm	20mm Tapping Hoaf
12.	Width of die		222 mm	Hold - 12
Inspected By (Sign) & Date		Jayju 20/1/24		
1.	Finish Fitting size 1 st side	690 f. 10 f. 11 mm		
2.	Finish Fitting size 2 nd side	690 f. 12 f. 12 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Jayju 20/1/24		
1.	Supplied to (Customer Name)	Shalimar Pellets, Bihar		
2.	Dispatch Date			
Reported By (Sign) & Date		Jayju 20/1/24		

Sathy 20/1/24

Reviewed by (Engineer-CNC)

Manager-CNC

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