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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11116	48148
2.	Visual Inspection	OK - 4.0 mm (SSEW)	Pin 60 Drg No - 901A/B
3.	Pellet Die No.	11463	WT-OK
4.	Hardened by	work finney	Relief - OK
5.	Received by after hardening (Name)	Jayjun	(3.3) = 4 mm
6.	Hardness achieved on 1 st side	50.9 - 50.4 HR	Relief 4.5, S HW
7.	Hardness achieved on 2 nd side	50.5 - 50.6 HR	Count - OK
8.	Ovality after hardening 1 st side	(0.8) mm (A)	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	616 mm	Drp - 19 mm
11.	Inside Diameter	520 mm	Tapping M20
12.	Width of die	222 mm	Hole - 12

Inspected By (Sign) & Date

Jayjun 20/1/24

1.	Finish Fitting size 1 st side	610.15 ± .12 ± .12 mm	
2.	Finish Fitting size 2 nd side	610.15 ± .12 ± .12 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjun 20/1/24

1.	Supplied to (Customer Name)	Suguna feeds, Tamil Nadu	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjun 20/1/24

Jayjun 20/1/24

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CW/PINK