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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11065	14/65
2.	Visual Inspection	OK - 3.0 mm	(M. Lumber)	Revised Drawing - 698 A/D
3.	Pellet Die No.	10898		UT-OK
4.	Hardened by	hark puner		Relief - OK
5.	Received by after hardening (Name)	Jauja		(3.3) = 54 mm
6.	Hardness achieved on 1 st side	50.4 - 50.6 HR	Relief	3.5 = 51 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.2 HR		Counts - OK
8.	Ovality after hardening 1 st side	(0.1) mm		P.C.D - 538 mm
9.	Ovality after hardening 2 nd side	(0.2) mm		Tapping M16
10.	Outside Diameter	610 mm		Deep - 26.7 mm
11.	Inside Diameter	500 + 480 mm		Tapping No of
12.	Width of die	181 mm		Holes - 4 oneside
Inspected By (Sign) & Date		Jauja 22/1/24		
1.	Finish Fitting size 1 st side	540 +.12 - .12 mm		286 + oneside
2.	Finish Fitting size 2 nd side	630 +.05 - .10 mm		= 29 x 14
3.	Finish size made by	under = 10.10.5m		
Inspected By (Sign) & Date		Jauja 22/1/24		
1.	Supplied to (Customer Name)	Ashita, C.P.		
2.	Dispatch Date			
Reported By (Sign) & Date		Jauja 22/1/24		

Jauja 22/1/24

Reviewed by (Engineer-CNC)

Manager-CNC