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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11095	39150
2.	Visual Inspection	OK - 3.5 mm (SS57D)	Drum work set
3.	Pellet Die No.	10526	UT-OK
4.	Hardened by	herk Permy	Relief-OK
5.	Received by after hardening (Name)	Jayju	(3-3) 2 18 mm
6.	Hardness achieved on 1 st side	49.5 - 49.1 HR	5 11 mm
7.	Hardness achieved on 2 nd side	47.5 - 48.3 HR	Counter-OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 19 mm
11.	Inside Diameter	520 mm	Tapping Ho of
12.	Width of die	186 mm	Hole - 12

Inspected By (Sign) & Date *Jayju 27/1/24*

1.	Finish Fitting size 1 st side	610 ± .05 ± .05 mm
2.	Finish Fitting size 2 nd side	610 ± .04 ± .05 mm
3.	Finish size made by	←

Inspected By (Sign) & Date *Jayju 27/1/24*

1.	Supplied to (Customer Name)	Chauhan feeds mill, HR
2.	Dispatch Date	←

Reported By (Sign) & Date *Jayju 27/1/24*

Jayju 27/1/24

Reviewed by (Engineer-CNC)

Manager-CNC