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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11087	29140
2.	Visual Inspection	ok - 3.0 mm (Series)	Dong no - hark steel
3.	Pellet Die No.	10947	UT-OK
4.	Hardened by	hark finney	Relief - ok
5.	Received by after hardening (Name)	Jayju	(2-2) 3 14 mm
6.	Hardness achieved on 1 st side	49.3 - 49.6 HR [ⓐ]	Relief of 3.5 3 11 mm
7.	Hardness achieved on 2 nd side	49.0 - 49.9 HR [ⓐ]	Counter - ok
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 17.3 mm
11.	Inside Diameter	420 mm	Tapping No. of
12.	Width of die	158 mm	Hold - 8
Inspected By (Sign) & Date		Jayju 27/1/24	
1.	Finish Fitting size 1 st side	489 ± 0.0 ± 0.02 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.03 ± 0.04 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jayju 27/1/24	
1.	Supplied to (Customer Name)	Ashoka A Bihar	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jayju 27/1/24	

[Signature]
27/1/24
Reviewed by (Engineer-CNC)

Manager-CNC