



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11062	35745
2.	Visual Inspection	ok - 5.0 mm (CSEW)	Runw Dingto - 422 AF
3.	Pellet Die No.	11142	UT-OK
4.	Hardened by	hark fernay	Relief - ok
5.	Received by after hardening (Name)	Jayju	(2-2) 3.15 mm
6.	Hardness achieved on 1 st side	50.0 - 52.0 HR	Relief of 5.5 3 10 mm
7.	Hardness achieved on 2 nd side	50.0 - 49.8 HR	Count - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	510 mm	Depth 17.2 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	182 mm	Hols - 8

Inspected By (Sign) & Date

Jayju 27/1/24

1. Finish Fitting size 1st side

489 ± .10 4.10 mm

2. Finish Fitting size 2nd side

489 ± .10 4.09 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayju 27/1/24

1. Supplied to (Customer Name)

Sanjiv Industries, PB

2. Dispatch Date

Reported By (Sign) & Date

Jayju 27/1/24

Reviewed by (Engineer-CNC)

Manager-CNC