



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

7767

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		35150
2.	Visual Inspection	10994, OK - 4.0 mm (Scoria)	Rev. of Drg No - 403A/B
3.	Pellet Die No.	11713	WT-OK
4.	Hardened by	Wak Punni	Relief-OK
5.	Received by after hardening (Name)	Jayjev	(2-2) > 19 mm
6.	Hardness achieved on 1 st side	49.0 - 49.2 HR	Relief 4.5 > 15 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HR	Counter-OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping ϕ 3/4"
10.	Outside Diameter	520 mm	Deep - 17.2 mm
11.	Inside Diameter	420 mm	Tapping No of
12.	Width of die	158 mm	Holes - 8

Inspected By (Sign) & Date

Jayjev 25/1/24

1. Finish Fitting size 1st side

489 \pm .12 \pm .12 mm

2. Finish Fitting size 2nd side

489 \pm .11 \pm .10 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjev 25/1/24

1. Supplied to (Customer Name)

Shree Phasavath, Maharashtra

2. Dispatch Date

Reported By (Sign) & Date

Jayjev 25/1/24

Jayjev 25/1/24

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CW/PNK