



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

7772

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11659	28/36/55 <del>27/10</del>
2.	Visual Inspection	OK-5.0 mm (M: 4 mm)	Draw No-407 A/B
3.	Pellet Die No.	<del>11570</del> 11570	U7-OK
4.	Hardened by	work Permy	Relief OK
5.	Received by after hardening (Name)	Jayju	Ø 55 > 27 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.0-49.9 HR	Ø 60 > 19 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.0-50.0 HR	Coarse - OK
8.	Ovality after hardening 1 <sup>st</sup> side	(0.8) mm ⓐ	PCD - 640 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.8) mm ⓑ	Tapping M20
10.	Outside Diameter	710 mm	Deep - 19 mm
11.	Inside Diameter	600 mm	Tapping No of
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Jayju 24/1/24	
1.	Finish Fitting size 1 <sup>st</sup> side	690 +.12 +.12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 <sup>nd</sup> side	690 +.12 +.12 mm Tapper 12°	by - Sandeep Singh
3.	Finish size made by		work - ok Sign 24/1/24
Inspected By (Sign) & Date		Jayju 24/1/24	
1.	Supplied to (Customer Name)	Crackj Agrowal, U.P	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 24/1/24	

*Signature*  
24/1/24

Reviewed by (Engineer-CNC)

Manager-CNC

Scanned with CamScanner