



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9803	29147
2.	Visual Inspection	ok - 3.0 mm CSSCW	Qty No 15431A/B
3.	Pellet Die No.	9996	07-OK
4.	Hardened by	hark fernes	Reluf - ok
5.	Received by after hardening (Name)	Jayin	(3-3) 2.3 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.2 - 50.0 HR <sub>C</sub>	Reluf 3.5 2.0 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.5 - 50.2 HR <sub>C</sub>	counter - ok
8.	Ovality after hardening 1 <sup>st</sup> side	(0.2) mm	Rad - 585 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.2) mm	Tapping M20
10.	Outside Diameter	614 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Jayin 8/7/23

1. Finish Fitting size 1<sup>st</sup> side

610 ± .05 ± .05 mm

2. Finish Fitting size 2<sup>nd</sup> side

610 ± .05 ± .05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayin 8/7/23

1. Supplied to (Customer Name)

Eva Erotica, WB

2. Dispatch Date

Reported By (Sign) & Date

Jayin 8/7/23

Reviewed by (Engineer-CNC)

Manager-CNC