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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11061	3310
2.	Visual Inspection	ok - 3.8 mm (SSSTD)	Drwg No - 11286A (with 1002)
3.	Pellet Die No.	11390	OT - ok
4.	Hardened by	work furnace	Relief - ok
5.	Received by after hardening (Name)	Jayju	(3.3) 3.21 mm
6.	Hardness achieved on 1 st side	50.1 - 50.3 HRC	Relief 4.3, 3.17 mm
7.	Hardness achieved on 2 nd side	49.7 - 49.8 HRC	Count - ok
8.	Ovality after hardening 1 st side	(0.6) mm	PCD - 585 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 120
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping 100
12.	Width of die	186 mm	Hols - 12

Inspected By (Sign) & Date

Jayju 13/1/24

1. Finish Fitting size 1st side621 \pm .12 \pm .11 mm Tapper 120

Undercut = .5 mm

2. Finish Fitting size 2nd side621 \pm .03 \pm .07 mm Tapper 120

3. Finish size made by

Inspected By (Sign) & Date

Jayju 13/1/24

1. Supplied to (Customer Name)

Khandher & Co, ~~Atch~~ Maharashtra

2. Dispatch Date

Reported By (Sign) & Date

Jayju 13/1/24

Satsr
13/1/24

Reviewed by (Engineer-CNC)

Manager-CNC

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