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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11092	40/45 ✓
2.	Visual Inspection	OK - 3.5 mm (Serial)	Revised 4949 ✓
3.	Pellet Die No.	10489	WT-OK ✓
4.	Hardened by	Lark Finney	Rehd - OK
5.	Received by after hardening (Name)	Jayju	(5-2) ≥ 12 mm
6.	Hardness achieved on 1 st side	49.8 - 49.9 HRC (A)	3.5 mm ✓
7.	Hardness achieved on 2 nd side	49.9 - 50.0 HRC	Counts - OK
8.	Ovality after hardening 1 st side	(0-2) mm	R.D - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping H20
10.	Outside Diameter	510 mm	Deep - 17.2 mm
11.	Inside Diameter	420 mm	Tapping Ho af
12.	Width of die	158 mm	Moly - 8

Inspected By (Sign) & Date

Jayju 16/1/24

1. Finish Fitting size 1st side

489 ± 0.05 ± 0.05 mm

2. Finish Fitting size 2nd side

489 ± 0.03 ± 0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayju 16/1/24

1. Supplied to (Customer Name)

Om Feeds, Mill, HR

2. Dispatch Date

Reported By (Sign) & Date

Jayju 16/1/24

1002 - CWP

Reviewed by (Engineer-CNC)

Manager-CNC