

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection	10943,		42155
3.	Pellet Die No.	AK-600 mm (M.Syambh)		Run no Dwg No- 412 A/B U7-ak
4.	Hardened by	Lark firm		Rehif-ak
5.	Received by after hardening (Name)	Janji		(3-3) = 19 mm
6.	Hardness achieved on 1 st side	49.7 - 47.6 HRC	Rehif	6.5 = 13 mm
7.	Hardness achieved on 2 nd side	49.3 - 48.7 HRC		Counter-ak
8.	Ovality after hardening 1 st side	(0.1) mm		PCD-640 mm
9.	Ovality after hardening 2 nd side	(0.3) mm		Tapping M20
10.	Outside Diameter	710 mm		Deep-20.8 mm
11.	Inside Diameter	600 mm		Tapping M16
12.	Width of die	222 mm		Holes-12

Inspected By (Sign) & Date

Janji 17/1/24

1. Finish Fitting size 1st side

690 φ.12 φ.12 mm Tapper 12°

Final size check

2. Finish Fitting size 2nd side

690 φ.12 φ.12 mm Tapper 12°

by - Sandeep Singh

3. Finish size made by

Rehif-ak

Inspected By (Sign) & Date

Janji 17/1/24

Siam [Signature]

1. Supplied to (Customer Name)

Amar Khan, Bihar

2. Dispatch Date

Reported By (Sign) & Date

Janji 17/1/24

[Signature] 17/01/24

Reviewed by (Engineer-CNC)

Manager-CNC