

7709



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11022	30/45
2.	Visual Inspection		OK-5.0 mm (Syntec)	Run 03 / Dmg No- 483 A/B
3.	Pellet Die No.		11424	UT-OK
4.	Hardened by		Lark Punney	Relief-OK
5.	Received by after hardening (Name)		Jaujan	
6.	Hardness achieved on 1 st side		49.2 - 49.4 HR [ⓐ]	Relief @ 5.5 - 2.15 mm / 3.15 mm
7.	Hardness achieved on 2 nd side		49.1 - 49.5 HR [ⓐ]	Center-OK
8.	Ovality after hardening 1 st side		(0.3) mm	RCD-350 mm
9.	Ovality after hardening 2 nd side		(0.4) mm	Tapping @ 1/2"
10.	Outside Diameter		400 mm	Deep-14.7 mm
11.	Inside Diameter		310 mm	Tapping No. of
12.	Width of die		134 mm	Hobs-8

Inspected By (Sign) & Date

Jaujan 17/1/24 [ⓐ]

1. Finish Fitting size 1st side

385 ± 0.07 ± 0.07 mm

2. Finish Fitting size 2nd side

385 ± 0.08 ± 0.10 mm

3. Finish size made by

Inspected By (Sign) & Date

Jaujan 17/1/24

1. Supplied to (Customer Name)

Bhawani Agro, Rajasthan

2. Dispatch Date

Reported By (Sign) & Date

Jaujan 17/1/24

Saty 17/01/24

Reviewed by (Engineer-CNC)

Manager-CNC

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