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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11001	37/50
2.	Visual Inspection	ok - 3.5 mm (SS&W)	Dring Hr - hark 52d
3.	Pellet Die No.	11474	OT - ok
4.	Hardened by	hark finney	Relief - ok
5.	Received by after hardening (Name)	Janjin	(3-3) 3/7 mm
6.	Hardness achieved on 1 st side	49.4 - 49.8 HR ^(B)	Relief 4.0 3 13mm
7.	Hardness achieved on 2 nd side	50.1 - 50.2 HR	Countin - ok
8.	Ovality after hardening 1 st side	(0.7) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.7 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Janjin 13/1/24	
1.	Finish Fitting size 1 st side	610 + .02 + .04 mm	
2.	Finish Fitting size 2 nd side	610 + .04 + .05 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Janjin 13/1/24	
1.	Supplied to (Customer Name)	Sardottam Poultry, HR	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Janjin 13/1/24	

Janjin 13/1/24

Reviewed by (Engineer-CNC)

Manager-CNC