



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

2090

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10979	36/50
2.	Visual Inspection	OK - 3.0 mm (SSSTD)	Dong Ho hark STD
3.	Pellet Die No.	11520	UT-OK
4.	Hardened by	hark perner	Rehyd - OK
5.	Received by after hardening (Name)	Jayjei	(3-3) 20 mm
6.	Hardness achieved on 1 st side	49.5 - 49.6 HRC	Rehyd 3.5 14 mm
7.	Hardness achieved on 2 nd side	50.2 - 50.3 HRC	Countfu - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	186 mm	Hole - 12

Inspected By (Sign) & Date

Jayjei 13/1/24

1. Finish Fitting size 1st side

610 p. 04 p. 05 mm

2. Finish Fitting size 2nd side

610 p. 05 p. 05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjei 13/1/24

1. Supplied to (Customer Name)

Modern Animal, w.B

2. Dispatch Date

Reported By (Sign) & Date

Jayjei 13/1/24

Sutje 13/01/24

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CW/PINK