



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7673

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		10983	46/50
3.	Pellet Die No.		OK - 8.0 mm (Semi)	Rev 00 Drawing No - 742-Asd
4.	Hardened by		11331	07-OK
5.	Received by after hardening (Name)		hark, Ranu	Relief - OK
6.	Hardness achieved on 1 st side		51.2 - 51.8 HRC	(2-2) 3 12 mm
7.	Hardness achieved on 2 nd side		51.1 - 51.8 HRC	Relief 8.5 3 4 mm
8.	Ovality after hardening 1 st side		(0.4) mm	Constr - OK
9.	Ovality after hardening 2 nd side		(0.2) mm	Pop - 4.24 mm
10.	Outside Diameter		520 520 mm	Tapping M20
11.	Inside Diameter		420 mm	Deep - 17.1 mm
12.	Width of die		158 mm	Tapping Hole of Holes - @ 8

Inspected By (Sign) & Date

Janji 31/1/24

1. Finish Fitting size 1st side

490 φ . 12 φ . 11 mm

2. Finish Fitting size 2nd side

490 φ . 10 φ . 11 mm

3. Finish size made by

Inspected By (Sign) & Date

Janji 31/1/24

1. Supplied to (Customer Name)

Agarwal Enterprises, U.P.

2. Dispatch Date

Reported By (Sign) & Date

Janji 31/1/24

Janji 31/1/24

Reviewed by (Engineer-CNC)

Manager-CNC