



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11007	3240
2.	Visual Inspection	OK - 4.0 mm (Semic)	PCD - 952 mm
3.	Pellet Die No.	10944	UT-OK
4.	Hardened by	hark panna	Relief-OK
5.	Received by after hardening (Name)	Janjan	(2-2) = 12 mm
6.	Hardness achieved on 1 st side	50.6 - 50.1 HRC	Relief 45, 3 8 mm
7.	Hardness achieved on 2 nd side	51.2 - 51.1 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0-4) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0-2) mm	Tapping Ø 3/4"
10.	Outside Diameter	500 mm	Deep - 17-2 mm
11.	Inside Diameter	420 mm	Tapping Hoof
12.	Width of die	160 mm	Holes - 8

Inspected By (Sign) & Date

Janjan 8/1/24

1. Finish Fitting size 1st side

490 ± .10 ± .11 mm

2. Finish Fitting size 2nd side

490 ± .11 ± .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Janjan 8/1/24

1. Supplied to (Customer Name)

Agro Natur, Bihar

2. Dispatch Date

←————→

Reported By (Sign) & Date

Janjan 8/1/24

Reviewed by (Engineer-CNC)
 8/1/24

Manager-CNC