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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10945,	42/55
2.	Visual Inspection	OK - 6.0 mm (M. Lumber)	Proo Drg H- 520 A/B
3.	Pellet Die No.	11439	UT-OK
4.	Hardened by	hark ferrous	Relief - OK
5.	Received by after hardening (Name)	Jayju	(3-3) = 19 mm
6.	Hardness achieved on 1 st side	58.1 - 49.2 HR	Relief of 6.5 3 13 mm
7.	Hardness achieved on 2 nd side	49.7 - 49.9 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 685 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M22
10.	Outside Diameter	740 mm	Deep - 26.8 mm
11.	Inside Diameter	630 mm	Tapping M16
12.	Width of die	255 mm	Hols - 12
Inspected By (Sign) & Date		Jayju 8/1/24	
1.	Finish Fitting size 1 st side	740 ± .10 ± .10 mm Tapper 4°	
2.	Finish Fitting size 2 nd side	740 ± .10 ± .10 mm Tapper 4°	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jayju 8/1/24	
1.	Supplied to (Customer Name)	Amardhan, A/Sem	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jayju 8/1/24	

Reviewed by (Engineer-CNC)
Saty
 8/1/24

Manager-CNC