



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7665

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10908	50/50
2.	Visual Inspection	OK - 8.0 mm (Serial)	Dring No - 13760A/B
3.	Pellet Die No.	11336	UT-OK
4.	Hardened by	hark pinner	Relief - OK
5.	Received by after hardening (Name)	Jayjeu	(2-2) > 4 mm
6.	Hardness achieved on 1 st side	50.1 - 49.1 HR	Relief of 8.5 > Mill
7.	Hardness achieved on 2 nd side	50.4 - 49.8 HR	Caunter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	P.C.D - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping 1720
10.	Outside Diameter	520 mm	Deep - 17.2 mm
11.	Inside Diameter	420 mm	Tapping 1720
12.	Width of die	158 mm	Hols - 8
Inspected By (Sign) & Date		Jayjeu 31/7/13	
1.	Finish Fitting size 1 st side	489 ± .05 ± .05 mm	
2.	Finish Fitting size 2 nd side	489 ± .05 ± .05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjeu 31/7/13	
1.	Supplied to (Customer Name)	Vishvakram, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjeu 31/7/13	

1002 - CWP/HR

Reviewed by (Engineer-CNC)

Manager-CNC