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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		10934/	45170/
3.	Pellet Die No.	OK - 4.0 mm (Scraper)	11332	Relief - 13760AP/
4.	Hardened by		heek punno	07-ak
5.	Received by after hardening (Name)		Jayju	Relief - ak
6.	Hardness achieved on 1 <sup>st</sup> side	50.3 - 50.8 HRC		(2-2) 3 13 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.1 - 50.5 HRC		Relief 4.5 5 mm
8.	Ovality after hardening 1 <sup>st</sup> side	(0.1) mm		Counter - ak
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.2) mm		P.C.D. 454 mm
10.	Outside Diameter	520 mm		Tapping M20
11.	Inside Diameter	420 mm		Deep - 17 mm
12.	Width of die	158 mm		Tapping Holes

Inspected By (Sign) & Date: Jayju 31/1/24

1.	Finish Fitting size 1 <sup>st</sup> side	489 + .04 + .03 mm
2.	Finish Fitting size 2 <sup>nd</sup> side	489 + .04 + .05 mm
3.	Finish size made by	

Inspected By (Sign) & Date: Jayju 31/1/24

1.	Supplied to (Customer Name)	Horolik Agart, Gujrat
2.	Dispatch Date	

Reported By (Sign) & Date: Jayju 31/1/24

Reviewed by (Engineer-CNC): Jayju 31/1/24

Manager-CNC