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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10935	27143
2.	Visual Inspection	ok - 3.5 mm	(SSW)	340 AB
3.	Pellet Die No.	1060		07-ak
4.	Hardened by	herk jamey		Relief ak
5.	Received by after hardening (Name)	Jamey		2.6 mm
6.	Hardness achieved on 1 st side	49.7 - 49.9 HR		Relief 4.0 3 All
7.	Hardness achieved on 2 nd side	49.6 - 49.9 HR		Caution - ak
8.	Ovality after hardening 1 st side	(0.5) mm		Pop - 56.5 mm
9.	Ovality after hardening 2 nd side	(0.6) mm		Tapping 120
10.	Outside Diameter	606 mm		Deep - 19 mm
11.	Inside Diameter	520 mm		Tapping Hoeff
12.	Width of die	222 mm		Teals - 12
Inspected By (Sign) & Date		Jamey 11/24		
1.	Finish Fitting size 1 st side	610 ± 0.05 ± 0.01 mm		Undercut = 2 mm
2.	Finish Fitting size 2 nd side	610 ± 0.05 ± 0.05 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Jamey 11/24		
1.	Supplied to (Customer Name)	Dang Foods, Mehal		
2.	Dispatch Date			
Reported By (Sign) & Date		Jamey 11/24		

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Reviewed by (Engineer-CNC)
 11/24

Manager-CNC